



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2562-011
Job Sheet 177791



Part No: D2562-011

Job Qty: 7 ea

Part Name: Strut 25.79"



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/17/18

Job Tracking No:

Due Date: 5/25/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV D IPP A 05.05.18 New Issue KJJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	7 Ea		5/25/18	0.00	0.00	Start Up Small Fab-4		
100	Brake NC	7 pcs		5/25/18	0.00	2.39	Brake NC 2		
110	Small Fab	7 pcs		5/25/18	0.00	1.88	Small Fab		
120	QC	7 pcs		5/25/18	0.00	0.00	QC5		
130	Powdercoat	7 pcs		5/25/18	0.00	0.35	Powdercoat2		
140	QC	7 pcs		5/25/18	0.00	0.00	QC3		
150	Packaging	7 pcs		5/25/18	0.00	0.00	Packaging3		
160	QC21-SA	7 Ea		5/25/18	0.00	0.00	QC21		

Part Op 100 - Punch to length as per Dwg D2562

Descriptions: 110 - 1- Bend end as per Dwg D2562 Angle "D" 2- Deburr

120 - QC5- Inspect part completeness to step on W/O

130 - START TIME: 8:00 OVEN TEMPERATURE: 700° FINISH TIME: 9:00

140 - QC3- Inspect Part Finish

150 - Identify as per dwg & Stock Location:

160 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.500W.035	304 Round Tube .500 X .035W	15.4875 ft (2.2125 ea)	90-Start up Operation	<u>5034343</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.500W.035	15	88	0

Part Specifications

Specifications could not be found.

Plex 5/17/18 3:28 PM dart.leroux.jason



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Container No: S074498



Part: D2562-011

Job No: 177791

Serial No/Batch: S074498

Revision:

Inspector:

Date: 05/25/18

JAL
SS
05/18

SAC
PP
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